

B & C Foundries Pty. Ltd

A.B.N. 85 269 424 329

Trading As

Melbourne Aluminium & Iron Lacework

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BARREL HEATER **KIT**

Melbourne Aluminium and Iron Lacework is proud to offer what we believe to be the most durable and economical barrel heater kit* on the market.

Our airtight model combines heat resistant castings along with your own 44 gallon steel drum* into a highly efficient heater.

Included in the kit* is a large well fitting airtight door, separate ash cleanout door, legs, flue collar* and all nuts and bolts.

Combine these features with a down to earth price and you have a combination that is tough too beat.

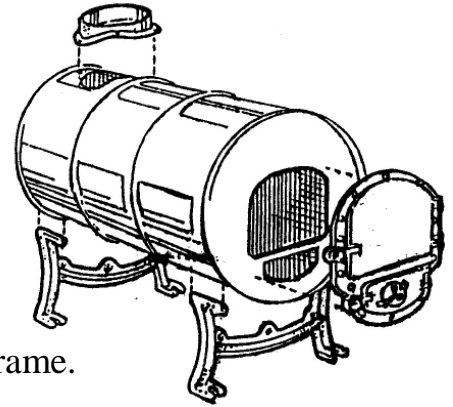
For instructions and prices see over page.

***Please note the kit does not include the drum or flue.**



IMPORTANT – PLEASE READ

ASSEMBLY INSTRUCTIONS



STEP 1: Position the barrel on its end and centralize the door frame.

STEP 2: Using a marker trace the inside edge where the door openings will be.

STEP 3: Cut both openings with an appropriate cutting tool. **NEVER** use an acetylene torch due to explosive gases that may be trapped inside the barrel. Partially fill the barrel with water for safety during the cutting of the drum.

STEP 4: With the door openings cut you are now able to reach the inside of the barrel to attach the legs. **NOTE:** Take extra care with this step as the door openings cut from ‘**Step 3**’ may be very sharp. To avoid possible injury lay a thick towel over the inside edge of the barrel whilst installing the legs to protect yourself from cuts. Position the two legs equally spaced toward the outer rims of the drum. Drill the holes and fit each leg.

STEP 5: With the legs now installed place the flue collar at the rear of the barrel. Mark the opening and cut. Drill holes and fit flue collar.

STEP 6: Finally, reposition the door, mark the mounting holes, drill and fit.

SAFETY HINTS on FITTING:

- Ensure bungs are removed from the drum whilst cutting the drum.
- Remove flammable liquids or gases from the drum and ensure that it is thoroughly cleaned. **See Step 3.**
- Ensure an approved 6" diameter flue is fitted with a spark arrester and damper.
- Melbourne Aluminium & Iron Lacework recommends the use of a hearth under your heater and the placement of a safety barrier to protect children.

DIRECT TRADE PRICE LIST all prices inc. GST

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| Barrel Heater Kit* (Drum & Flue not included) ----- | \$269.00 |
| BBQ Plate (50 x 27 x 5cm – 6.20kg) not pictured ----- | \$49.00 |

* Kit consists of one carton: weighing 16.50kg – 49 x 42 x 13cm